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PRODUCT DATA SHEET

1. **IDENTIFICATION OF THE SUBSTANCE**

Product Name BioTAK™ S100

Description A general purpose chill/permanent pressure sensitive adhesive

Introduction S100 is a water-borne PSA based on a specially modified acrylic copolymer

Characteristics S100 is permanently tacky when dry and is suitable for a variety of label and

> tape applications. The adhesive is carefully formulated to include a high content of renewable (non-fossil derived) materials, and is certified to

European compostable packaging standard EN13432

Features Fast, Easy Clean

Repulpable

Coater Ready for Meyer Rod, Slot or Reverse Roll

Compostable & Biodegradable

Near neutral pH

Contact

Sustainable Adhesive Products BV

Emergency Telephone +31 (0)10 3030 054

Number

2. COMPOSITION/INFORMATION ON INGREDIENTS

Adhesive Composition Aqueous Modified Acrylic

3. HAZARDS IDENTIFICATION

Main Hazards No Significant Hazard



4. FIRST AID MEASURES

Skin Contact May cause skin irritation to skin. Wash off immediately with plenty of soap

and water. Remove contaminated clothing. Seek medical attention if

irritation or symptoms persist.

Eye Contact May cause irritation to eyes. Rinse immediately with plenty of water for 15

minutes holding the eyelids open. Seek medical attention if irritation or

symptoms persist.

Inhalation May cause irritation to mucous membranes. Move the exposed person to

fresh air.

Ingestion May cause irritation to mucous membranes. DO NOT INDUCE VOMITING.

Seek medical attention if irritation or symptoms persist.

FIRE FIGHTING MEASURES

Extinguishing Media Use extinguishing media appropriate to the surrounding fire conditions.

Fire Hazards Burning produces irritating, toxic and obnoxious fumes.

Protective equipment Wear suitable respiratory equipment when necessary.

6. ACCIDENTAL RELEASE MEASURES

Personal precautions Ensure adequate ventilation to the working area

Environmental Precautions Clean Up Methods

Don not allow product to enter drains. Prevent further spillage if safe.

Absorb with inert, absorbent material. Sweep up. Transfer to a suitable, labelled container for disposal. Clean spillage area thoroughly with plenty of

water.

7. HANDLING AND STORAGE

Handling Avoid contact with eyes and skin. Ensure adequate ventilation of the

working area. Adopt best manual handling considerations when handling,

carrying and dispensing.

Storage Keep in a cool, dry, well ventilated area. Keep containers tightly closed.

Store in correctly labelled containers.

8. EXPOSURE CONTROLS/PERSONAL PROTECTION

Engineering Measures Ensure adequate ventilation of the working area

Hand protection Chemical resistant gloves (PVC)

Eye protection In case of splashing, wear: Approved safety goggles

Protective equipment Wear protective clothing



9. PHYSICAL AND CHEMICAL PROPERTIES

Description Aqueous solution

Colour Off white

Odour Characteristic

Viscosity 1200 – 2250 m.Pas (Brookfield 3@20, 20°C)

pH 5.5 – 7.0

SG 1.05 g/cm3

Total Solids Content 48-50%

Glass Transition Temperature (Tg) -45°C

10. STABILITY AND REACTIVITY

Stability Stable under normal conditions.

11. TOXICOLOGICAL INFORMATION

Toxicological information No information is yet available

12. ECOLOGICAL INFORMATION

Ecotoxicity No information is yet available

Ecotoxicity has been tested and shows no negative effects.

The adhesive is certified in compliance with EN13432 up to 26,5 gsm dry

weight

13. DISPOSAL CONSIDERATIONS

General information Dispose of in compliance with all local and national regulations.

Disposal methods Contact a licensed waste disposal company. Dispose of in compliance with

all local and national regulations. For disposal within the EC, the

appropriate code according to the European Waste Catalogue (EWC) should

be used.

Disposal of packaging Empty containers can be sent for disposal or recycling



14. TRANSPORT INFORMATION

Further information This product is not classified as dangerous for carriage.

15. REGULATORY INFORMATION

Risk phrases NSH – No significant Hazard

16. OTHER INFORMATION

FDA Approval

The following statement regarding the food contact status of the adhesive is based on our raw material suppliers for all components used in the adhesive.

The adhesive meets the requirements of indirect food contact as defined in CFR FDA 175:105

Further Information

The information supplied in this Safety Data Sheet is designed only as guidance for the safe use, storage and handling of the product. This information is correct to the best of our knowledge and belief at the date of publication however no guarantee is made to its accuracy. This information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any other process.